

# MISCELLANEOUS TOOLING

## BT10

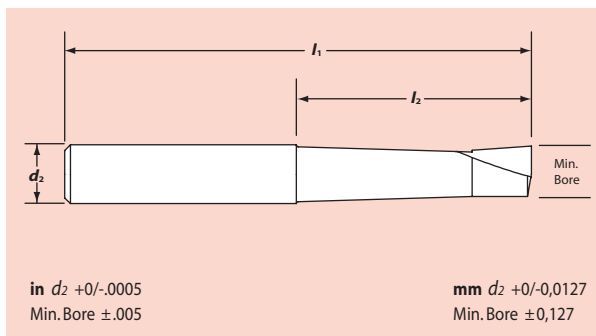


- Used for jig boring
- Makes accurate and precise holes
- May be used in difficult to machine materials
- Leaves good part finishes

	Steel materials	✓
	Stainless steel materials	✓
	Heat resistant super alloys, titanium	✓
	Cast iron materials	✓
	Aluminum and non-ferrous	✓

✓ Suitable for use

## Boring Tool For jig boring applications



### Inch

Tool Code	Min Bore	$d_2$ Shank Dia	$l_2$ Max Hole Depth	$l_1$ Overall Length	EDP Number	List Price
IB-1	.060	1/8	3/16	1-1/2	69001	18.85
IB-2	.090	1/8	1/2	1-1/2	69002	16.91
IB-3	.120	1/8	5/8	1-1/2	69003	17.54
IB-4	.150	3/16	3/4	2	69004	23.31
IB-5	.180	3/16	1	2	69005	24.26
IB-6	.210	1/4	1-1/4	2	69006	29.87
IB-7	.240	1/4	1-1/4	2	69007	30.87
IB-8	.270	5/16	1-1/4	2-1/2	69008	40.79
IB-9	.300	5/16	1-1/4	2-1/2	69009	42.00
IB-10	.330	3/8	1-1/2	2-1/2	69010	48.88
IB-11	.360	3/8	1-1/2	2-1/2	69011	51.35

### Metric

Tool Code	Min Bore	$d_2$ Shank Dia	$l_2$ Max Hole Depth	$l_1$ Overall Length	EDP Number	List Price
IB-1M	1,5	3	5	38	69031	18.85
IB-2M	2	3	9	38	69032	18.85
IB-3M	2,5	3	12	38	69033	18.85
IB-4M	3	3	16	38	69034	17.54
IB-5M	4	4	19	50	69035	24.26
IB-6M	5	6	25	50	69036	30.61
IB-7M	6	6	31	50	69037	30.87
IB-8M	7	8	31	63	69038	40.79
IB-9M	8	8	31	63	69039	42.00
IB-10M	9	10	38	70	69040	48.88
IB-11M	10	10	38	70	69041	51.35