

REAMERS

Hex Shank Construction Reamers

High Speed Steel

Left Hand Spiral Flute — Right Hand Cut

BLACK OXIDE TREATED

- Enlarge and align existing holes in bridgework, ship construction and structural steel fabrication where extreme accuracy of diameter is not important
- **Hex Shank** for use in impact sockets with portable electric and pneumatic power tools. Hex shank size is the same size as the required nut size.
- **Left Hand Spiral Flutes** eject chips forward and away from the tool operator and also minimize tendency of the reamer to pull itself into the hole and bind.
- **Tapered Point** for easy entry into misaligned holes

STANDARD SHANK

List No. 651 Bridge Length

List No. 651 Car Length

MADE IN USA

SAFETY TYPE* SHANK

List No. 651S Bridge Length

List No. 651S Car Length

MADE IN USA

* Features a magnet in the hex shank to hold the reamer in the tool.

CAR LENGTH

SIZE	FLUTE LENGTH	OVERALL LENGTH	HEX SHANK SIZE	EDP NO.	
				STANDARD SHANK LIST NO. 651	SAFETY TYPE SHANK LIST NO. 651S
11/16	4-1/2	6-3/8	1-1/16	84571	84583
13/16	5	7	1-1/4	84572	84584
15/16	5	7	1-7/16	84573	84585
1-1/16	5	7	1-5/8	84574	84586
1-3/16	5	7	1-13/16	84575	84587
1-5/16	5	7-7/8	2	84576	84588



CAR LENGTH

Shorter length for tight areas.

BRIDGE LENGTH

SIZE	FLUTE LENGTH	OVERALL LENGTH	HEX SHANK SIZE	EDP NO.	
				STANDARD SHANK LIST NO. 651	SAFETY TYPE SHANK LIST NO. 651S
11/16	7-1/8	9-1/4	1-1/16	84565	84577
13/16	7-3/8	9-3/8	1-1/4	84566	84578
15/16	7-3/8	9-3/8	1-7/16	84567	84579
1-1/16	7-3/8	9-3/8	1-5/8	84568	84580
1-3/16	7-3/8	9-3/8	1-13/16	84569	84581
1-5/16	7-3/8	10	2	84570	84582



BRIDGE LENGTH