

Carbide Tipped Flute Long Carbide Straight Shank Chucking Reamers

Alésoir à pointe au carbure

Rima con punta de carburo



List No. 5659

STANDARD All sizes — 1 each
PACKAGE

DIAMETER TOLERANCES +.0003", -.0000"

Carbide Full Length of Flutes specially designed for precision reaming in **deep holes** and for long production runs. **Carbide Tipped** offers excellent wear resistance for general reaming of steel, cast iron, plastics, and other abrasive non-ferrous materials. Longer tool life in production applications.

SIZE	DEC. EQUIV.	SHANK DIA.	FLUTE LENGTH	OAL	NO. OF FLUTES	EDP NO.
1/4	.2500	15/64	1 1/2	6	4	55516
9/32	.2812	15/64	1 1/2	6	4	55518*
5/16	.3125	9/32	1 1/2	6	4	55520
11/32	.3437	9/32	1 1/2	6	4	55522*
3/8	.3750	5/16	1 3/4	7	4	55524
7/16	.4375	3/8	1 3/4	7	4	55528
15/32	.4687	3/8	1 3/4	7	4	55530*
1/2	.5000	7/16	2	8	6	55532
9/16	.5625	7/16	2	8	6	55536
5/8	.6250	9/16	2	9	6	55540
11/16	.6875	9/16	2	9	6	55544
3/4	.7500	5/8	2	9 1/2	6	55548
25/32	.7812	5/8	2	9 1/2	6	55550*
13/16	.8125	5/8	2	9 1/2	6	55552
7/8	.8750	3/4	2 1/4	10	6	55556
15/16	.9375	3/4	2 1/4	10	8	55560
31/32	.9687	3/4	2 1/4	10	8	55562*
1	1.0000	7/8	2 1/4	10 1/2	8	55564
1 1/16	1.0625	7/8	2 1/4	10 1/2	8	55334
1 1/8	1.1250	7/8	2 1/4	11	8	55338
1 1/4	1.2500	1	2 1/2	11 1/2	8	55342
1 3/8	1.3750	1	2 1/2	12	8	55346

* Available While Supplies Last



MORSE®
Modifications
&
Specials

Complete Tool Design
And Manufacturing Services
From Blueprint Specials to
Modified Regulars

High Speed Steel
Cobalt
Carbide Tipped
Solid Carbide
Coatings