

# Decimal Size Straight Shank Chucking Reamers

High Speed Steel

Straight Flute — Right Hand Cut

.0005" Increments

45° Chamfer for reaming of most materials.

Alésoir machine

Rima de máquina



List No. 1655H

Diameter Tolerances

up to .5000 — +.0002/-0

.5005 to .6250 — +.0003/-0

.6255 to 1.0030 — +.0001/+0.0004

**STANDARD PACKAGE** All sizes - 1 each

Over / Under Sizes:  
Pages 91-93

Dowel Pin Sizes:  
Page 100

DEC. SIZE	EDP NO.	DEC. SIZE	EDP NO.	DEC. SIZE	EDP NO.	DEC. SIZE	EDP NO.
.0300	29000	.0560	29047	.0835	29092	.1115	29137
.0305	29001	.0565	29048	.0840	29093	.1120	29138
.0310	29002	.0570	29049	.0845	29094	.1125	29139
.0315	29004	.0575	29050	.0850	29095	.1135	29140
.0320	29005	.0580	29051	.0855	29096	.1140	29141
.0325	29006	.0585	29052	.0865	29097	.1145	29142
.0330	29007	.0590	29053	.0870	29098	.1150	29143
.0335	29008	.0600	29054	.0875	29099	.1155	29144
.0340	29009	.0605	29055	.0880	29100	.1160	29145
.0345	29010	.0610	29056	.0885	29101	.1165	29146
.0350	29011	.0615	29057	.0895	29102	.1170	29147
.0355	29012	.0620	29058	.0900	29103	.1175	29148
.0360	29013	.0630	29059	.0905	29104	.1180	29149
.0365	29014	.0640	29060	.0910	29105	.1185	29150
.0370	29015	.0645	29061	.0915	29106	.1190	29151
.0375	29016	.0650	29062	.0920	29107	.1195	29152
.0380	29017	.0655	29063	.0925	29108	.1205	29153
.0385	29018	.0660	29064	.0930	29109	.1210	29154
.0390	29019	.0665	29065	.0940	29110	.1215	29155
.0395	29021	.0675	29066	.0945	29111	.1220	29156
.0405	29022	.0680	29067	.0950	29112	.1225	29157
.0415	29023	.0685	29068	.0955	29113	.1235	29158
.0425	29024	.0690	29069	.0965	29114	.1245	29159
.0435	29025	.0695	29070	.0970	29115	.1255	29160
.0440	29026	.0705	29071	.0975	29116	.1265	29161
.0445	29027	.0710	29072	.0985	29117	.1270	29162
.0450	29028	.0715	29073	.0990	29118	.1275	29163
.0455	29029	.0720	29074	.1000	29119	.1280	29164
.0460	29030	.0725	29075	.1005	29120	.1290	29165
.0470	29031	.0735	29076	.1010	29121	.1295	29166
.0475	29032	.0740	29077	.1020	29122	.1300	29167
.0480	29033	.0745	29078	.1025	29123	.1305	29168
.0485	29034	.0750	29079	.1030	29124	.1310	29169
.0490	29035	.0755	29080	.1035	29125	.1315	29170
.0495	29036	.0765	29081	.1045	29126	.1320	29171
.0500	29037	.0770	29082	.1050	29127	.1325	29172
.0505	29038	.0775	29083	.1055	29128	.1330	29173
.0510	29039	.0780	29084	.1060	29129	.1335	29174
.0515	29040	.0790	29085	.1070	29130	.1340	29175
.0525	29041	.0795	29086	.1075	29131	.1345	29176
.0530	29042	.0800	29087	.1080	29132	.1350	29177
.0535	29043	.0805	29088	.1085	29133	.1355	29178
.0540	29044	.0815	29089	.1090	29134	.1365	29179
.0545	29045	.0825	29090	.1095	29135	.1370	29180
.0555	29046	.0830	29091	.1105	29136	.1375	29181

(continued)

# Decimal Size Chucking Reamers (continued)

List No. 1655H

Alésoir machine

Rima de máquina

DEC. SIZE	EDP NO.	DEC. SIZE	EDP NO.	DEC. SIZE	EDP NO.	DEC. SIZE	EDP NO.	DEC. SIZE	EDP NO.
.1380	29182	.1680	29232	.2015	29282	.2300	29332	.2600	29382
.1385	29183	.1685	29233	.2020	29283	.2305	29333	.2605	29383
.1390	29184	.1690	29234	.2025	29284	.2310	29334	.2615	29384
.1395	29185	.1700	29235	.2030	29285	.2315	29335	.2620	29385
.1400	29186	.1705	29236	.2035	29286	.2320	29336	.2625	29386
.1410	29187	.1710	29237	.2045	29287	.2325	29337	.2630	29387
.1415	29188	.1715	29238	.2050	29288	.2330	29338	.2635	29388
.1420	29189	.1720	29239	.2060	29289	.2335	29339	.2640	29389
.1425	29190	.1725	29240	.2065	29290	.2345	29340	.2645	29390
.1430	29191	.1735	29241	.2070	29291	.2350	29341	.2650	29391
.1435	29192	.1740	29242	.2075	29292	.2355	29342	.2655	29392
.1445	29193	.1745	29243	.2080	29293	.2360	29343	.2665	29393
.1450	29194	.1750	29244	.2085	29294	.2365	29344	.2670	29394
.1455	29195	.1755	29245	.2095	29295	.2370	29345	.2675	29395
.1460	29196	.1760	29246	.2100	29296	.2375	29346	.2680	29396
.1465	29197	.1765	29247	.2105	29297	.2385	29347	.2685	29397
.1475	29198	.1775	29248	.2110	29298	.2390	29348	.2690	29398
.1480	29199	.1780	29249	.2115	29299	.2395	29349	.2695	29399
.1485	29200	.1785	29250	.2120	29300	.2400	29350	.2700	29400
.1490	29201	.1790	29251	.2125	29301	.2405	29351	.2705	29401
.1500	29202	.1795	29252	.2135	29302	.2410	29352	.2710	29402
.1505	29203	.1805	29253	.2140	29303	.2415	29353	.2715	29403
.1510	29204	.1810	29254	.2145	29304	.2425	29354	.2725	29404
.1515	29205	.1815	29255	.2150	29305	.2430	29355	.2730	29405
.1525	29206	.1825	29256	.2155	29306	.2435	29356	.2735	29406
.1530	29207	.1830	29257	.2160	29307	.2440	29357	.2740	29407
.1535	29208	.1835	29258	.2170	29308	.2445	29358	.2745	29408
.1545	29209	.1840	29259	.2175	29309	.2450	29359	.2750	29409
.1550	29210	.1845	29260	.2180	29310	.2455	29360	.2755	29410
.1555	29211	.1860	29261	.2185	29311	.2465	29361	.2760	29411
.1560	29212	.1880	29262	.2190	29312	.2470	29362	.2765	29412
.1565	29213	.1895	29263	.2195	29313	.2475	29363	.2775	29413
.1580	29214	.1900	29264	.2200	29314	.2485	29364	.2780	29414
.1585	29215	.1905	29265	.2205	29315	.2505	29365	.2785	29415
.1595	29216	.1915	29266	.2215	29316	.2515	29366	.2790	29416
.1600	29217	.1920	29267	.2220	29317	.2520	29367	.2795	29417
.1605	29218	.1925	29268	.2225	29318	.2525	29368	.2800	29418
.1610	29219	.1930	29269	.2230	29319	.2530	29369	.2805	29419
.1615	29220	.1940	29270	.2235	29320	.2535	29370	.2815	29420
.1620	29221	.1945	29271	.2240	29321	.2540	29371	.2820	29421
.1625	29222	.1950	29272	.2245	29322	.2545	29372	.2825	29422
.1630	29223	.1955	29273	.2250	29323	.2550	29373	.2830	29423
.1635	29224	.1965	29274	.2255	29324	.2555	29374	.2835	29424
.1640	29225	.1970	29275	.2260	29325	.2560	29375	.2840	29425
.1645	29226	.1975	29276	.2265	29326	.2565	29376	.2845	29426
.1650	29227	.1980	29277	.2270	29327	.2575	29377	.2850	29427
.1655	29228	.1985	29278	.2275	29328	.2580	29378	.2855	29428
.1665	29229	.1995	29279	.2285	29329	.2585	29379	.2860	29429
.1670	29230	.2000	29280	.2290	29330	.2590	29380	.2865	29430
.1675	29231	.2005	29281	.2295	29331	.2595	29381	.2870	29431
								.2875	29432
								.2880	29433

(continued)

# Decimal Size Chucking Reamers (continued)

List No. 1655H

Alésoir machine

Rima de máquina

Over / Under Sizes:  
Pages 91-93  
Dowel Pin Sizes:  
Page 100

DEC. SIZE	EDP NO.	DEC. SIZE	EDP NO.	DEC. SIZE	EDP NO.	DEC. SIZE	EDP NO.	DEC. SIZE	EDP NO.
.2885	29434	.3185	29485	.3450	29535	.3715	29585	.4005	29635
.2890	29435	.3190	29486	.3455	29536	.3720	29586	.4010	29636
.2895	29436	.3195	29487	.3460	29537	.3725	29587	.4015	29637
.2905	29437	.3200	29488	.3465	29538	.3735	29588	.4020	29638
.2910	29438	.3205	29489	.3470	29539	.3755	29589	.4025	29639
.2915	29439	.3210	29490	.3475	29540	.3765	29590	.4030	29640
.2920	29440	.3215	29491	.3485	29541	.3775	29591	.4035	29641
.2925	29441	.3220	29492	.3490	29542	.3780	29592	.4045	29642
.2930	29442	.3225	29493	.3495	29543	.3785	29593	.4050	29643
.2935	29443	.3235	29494	.3500	29544	.3790	29594	.4055	29644
.2940	29444	.3240	29495	.3505	29545	.3795	29595	.4060	29645
.2945	29445	.3245	29496	.3510	29546	.3800	29596	.4065	29646
.2955	29446	.3250	29497	.3515	29547	.3805	29597	.4070	29647
.2960	29447	.3255	29498	.3520	29548	.3810	29598	.4075	29648
.2965	29448	.3260	29499	.3525	29549	.3815	29599	.4080	29649
.2970	29449	.3265	29500	.3530	29550	.3820	29600	.4085	29650
.2975	29450	.3270	29501	.3535	29551	.3825	29601	.4090	29651
.2980	29451	.3275	29502	.3540	29552	.3830	29602	.4095	29652
.2985	29452	.3280	29503	.3545	29553	.3835	29603	.4100	29653
.2990	29453	.3285	29504	.3550	29554	.3840	29604	.4105	29654
.2995	29454	.3290	29505	.3555	29555	.3845	29605	.4110	29655
.3000	29455	.3295	29506	.3560	29556	.3850	29606	.4115	29656
.3005	29456	.3300	29507	.3565	29557	.3855	29607	.4120	29657
.3010	29457	.3305	29508	.3570	29558	.3865	29608	.4125	29658
.3015	29458	.3310	29509	.3575	29559	.3870	29609	.4135	29659
.3025	29459	.3315	29510	.3585	29560	.3875	29610	.4140	29660
.3030	29460	.3325	29511	.3590	29561	.3880	29611	.4145	29661
.3035	29461	.3330	29512	.3595	29562	.3885	29612	.4150	29662
.3040	29462	.3335	29513	.3600	29563	.3890	29613	.4155	29663
.3045	29463	.3340	29514	.3605	29564	.3895	29614	.4160	29664
.3050	29464	.3345	29515	.3610	29565	.3900	29615	.4165	29665
.3055	29465	.3350	29516	.3615	29566	.3905	29616	.4170	29666
.3060	29466	.3355	29517	.3620	29567	.3910	29617	.4175	29667
.3065	29467	.3360	29518	.3625	29568	.3915	29618	.4180	29668
.3070	29468	.3365	29519	.3630	29569	.3920	29619	.4185	29669
.3075	29469	.3370	29520	.3635	29570	.3925	29620	.4190	29670
.3080	29470	.3375	29521	.3640	29571	.3930	29621	.4195	29671
.3085	29471	.3380	29522	.3645	29572	.3935	29622	.4200	29672
.3090	29472	.3385	29523	.3650	29573	.3940	29623	.4205	29673
.3095	29473	.3395	29524	.3655	29574	.3945	29624	.4210	29674
.3100	29474	.3400	29525	.3660	29575	.3950	29625	.4215	29675
.3110	29475	.3405	29526	.3665	29576	.3955	29626	.4220	29676
.3130	29476	.3410	29527	.3670	29577	.3960	29627	.4225	29677
.3140	29478	.3415	29528	.3675	29578	.3965	29628	.4230	29678
.3145	29479	.3420	29529	.3685	29579	.3975	29629	.4235	29679
.3155	29480	.3425	29530	.3690	29580	.3980	29630	.4240	29680
.3165	29481	.3430	29531	.3695	29581	.3985	29631	.4245	29681
.3170	29482	.3435	29532	.3700	29582	.3990	29632	.4250	29682
.3175	29483	.3440	29533	.3705	29583	.3995	29633	.4255	29683
.3180	29484	.3445	29534	.3710	29584	.4000	29634	.4260	29684
								.4265	29685
								.4270	29686

(continued)

# Decimal Size Chucking Reamers (continued)

List No. 1655H

Alésoir machine

Rima de máquina

DEC. SIZE	EDP NO.	DEC. SIZE	EDP NO.	DEC. SIZE	EDP NO.	DEC. SIZE	EDP NO.	DEC. SIZE	EDP NO.
.4275	29687	.4550	29737	.4800	29787	.5600	29837	.8105	29885
.4280	29688	.4555	29738	.4805	29788	.5605	29838	.8110	29886
.4285	29689	.4560	29739	.4810	29789	.5610	29839	.8115	29887
.4290	29690	.4565	29740	.4815	29790	.5615	29932	.8120	29888
.4295	29691	.4570	29741	.4820	29791	.5620	29840	.8130	29889
.4300	29692	.4575	29742	.4825	29792	.5630	29841	.8135	29890
.4305	29693	.4580	29743	.4830	29793	.5635	29933	.8140	29891
.4310	29694	.4585	29744	.4835	29794	.5640	29842	.8145	29892
.4315	29695	.4590	29745	.4840	29795	.5645	29843	.8150	29893
.4320	29696	.4595	29746	.4845	29796	.5650	29844	.8155	29894
.4325	29697	.4600	29747	.4850	29797	.5655	29845	.8720	29895
.4330	29698	.4605	29748	.4855	29798	.6220	29846	.8725	29896
.4335	29699	.4610	29749	.4860	29799	.6225	29847	.8730	29897
.4340	29700	.4615	29750	.4865	29800	.6230	29848	.8735	29898
.4345	29701	.4620	29751	.4870	29801	.6235	29849	.8740	29899
.4350	29702	.4625	29752	.4875	29802	.6240	29850	.8745	29900
.4360	29703	.4630	29753	.4880	29803	.6245	29851	.8755	29901
.4380	29704	.4635	29754	.4885	29804	.6255	29852	.8760	29902
.4390	29705	.4640	29755	.4890	29805	.6260	29853	.8765	29903
.4395	29706	.4645	29756	.4895	29806	.6265	29854	.8770	29904
.4400	29707	.4650	29757	.4900	29807	.6270	29855	.8775	29905
.4405	29708	.4655	29758	.4905	29808	.6275	29856	.8780	29906
.4410	29709	.4660	29759	.4910	29809	.6280	29857	.9340	29907
.4415	29710	.4665	29760	.4915	29810	.6845	29858	.9345	29908
.4420	29711	.4670	29761	.4920	29811	.6850	29859	.9350	29909
.4425	29712	.4675	29762	.4925	29812	.6855	29860	.9355	29910
.4430	29713	.4680	29763	.4930	29813	.6860	29861	.9360	29911
.4435	29714	.4685	29764	.4935	29814	.6865	29862	.9365	29912
.4440	29715	.4690	29765	.4940	29815	.6870	29863	.9370	29913
.4445	29716	.4695	29766	.4945	29816	.6880	29864	.9380	29914
.4450	29717	.4700	29767	.4950	29817	.6885	29865	.9385	29915
.4455	29718	.4705	29768	.4955	29818	.6890	29866	.9390	29916
.4460	29719	.4710	29769	.4960	29819	.6895	29867	.9395	29917
.4465	29720	.4715	29770	.4965	29820	.6900	29868	.9400	29918
.4470	29721	.4720	29771	.4970	29821	.6905	29869	.9405	29919
.4475	29722	.4725	29772	.4975	29822	.7470	29870	.9970	29920
.4480	29723	.4730	29773	.4985	29823	.7475	29871	.9975	29921
.4485	29724	.4735	29774	.5005	29824	.7485	29872	.9980	29922
.4490	29725	.4740	29775	.5015	29825	.7490	29873	.9985	29923
.4495	29726	.4745	29776	.5020	29826	.7495	29874	.9990	29924
.4500	29727	.4750	29777	.5025	29827	.7505	29875	.9995	29925
.4505	29728	.4755	29778	.5030	29828	.7510	29876	1.0005	29926
.4510	29729	.4760	29779	.5035	29829	.7515	29877	1.0010	29927
.4515	29730	.4765	29780	.5040	29830	.7520	29878	1.0015	29928
.4520	29731	.4770	29781	.5045	29831	.7525	29879	1.0020	29929
.4525	29732	.4775	29782	.5050	29832	.7530	29880	1.0025	29930
.4530	29733	.4780	29783	.5060	29833	.7540	29881	1.0030	29931
.4535	29734	.4785	29784	.5070	29834	.7550	29882		
.4540	29735	.4790	29785	.5090	29835	.8095	29883		
.4545	29736	.4795	29786	.5100	29836	.8100	29884		