

Morse Taper Finishing Reamers

High Speed Steel — Straight Shank
Straight Flute — Right Hand Cut

For accurate hand reaming of Morse Taper holes in sockets, sleeves and spindles.

Alésoir conique

Rima conica



List No. 1636 - Straight Shank

STANDARD PACKAGE All sizes — 1 each

DIA. OF REAMER		MORSE TAPER NO.	FLUTE LENGTH	OAL	SHANK DIA.	EDP NO.
LARGE END	SMALL END					
.3674	.2503	0	2¼	3¾	5/16	21491
.5170	.3674	1	3	5	7/16	21492
.7444	.5696	2	3½	6	5/8	21493
.9881	.7748	3	4¼	7¼	7/8	21494
1.2893	1.0167	4	5¼	8½	1½	21495
1.8005	1.4717	5	6¼	9¾	1½	21496

Morse Taper Finishing Reamers

High Speed Steel — Morse Taper Shank
Straight Flute — Right Hand Cut

For accurate production reaming of Morse Taper holes in sockets, sleeves and spindles.

Alésoir conique

Rima conica



List No. 1635 - Taper Shank

STANDARD PACKAGE All sizes — 1 each

DIA. OF REAMER		MORSE TAPER NO.	FLUTE LENGTH	OAL	TAPER SHANK	EDP NO.
LARGE END	SMALL END					
.3674	.2503	0	2¼	5 ¹¹ / ₃₂	0	21481*
.5170	.3674	1	3	6 ⁵ / ₁₆	1	21482*

* Available While Supplies Last

Taper Pipe Reamers

High Speed Steel — Right Hand Cut
Left Hand Helical Flute

3/4" Taper per foot. For reaming holes to be tapped with American Standard taper pipe taps.

Fraise à tuyau

Rima de tubería



List No. 2116

STANDARD PACKAGE All sizes — 1 each

SIZE	DIA. LARGE END	DIA. SMALL END	SHANK DIA.	FLUTE LENGTH	OAL	EDP NO.
1/8	.362	.316	.4375	¾	2½	36081
1/4	.472	.406	.5625	1 ¹ / ₁₆	2 ⁷ / ₁₆	36082
3/8	.606	.540	.7000	1 ¹ / ₁₆	2 ⁹ / ₁₆	36083
1/2	.751	.665	.8875	1 ³ / ₈	3½	36084
3/4	.962	.876	.9063	1 ³ / ₈	3¼	36085
1	1.212	1.103	1.1250	1¾	3¾	36086
1¼	1.553	1.444	1.3125	1¾	4	36087
1½	1.793	1.684	1.5000	1¾	4¼	36088
2	2.268	2.159	1.8750	1¾	4½	36089