

Metric Straight Shank Chucking Reamers

High Speed Steel
Straight Flute — Right Hand Cut

45° Chamfer for reaming of most materials.

MM SIZE	DEC. EQUIV.	SHANK DIA.	FLUTE LENGTH	OAL	NO. OF FLUTES	EDP NO.
1.0	.0394	.0394	½	2½	4	22350
1.5	.0591	.0510	½	2½	4	22351
2.0	.0787	.0720	¾	3	4	22352
2.5	.0984	.0928	¾	3½	4	22353
3.0	.1181	.1120	¾	3½	4	22354
3.5	.1378	.1350	1	4	4	22355
4.0	.1575	.1510	1	4	6	22356
4.5	.1772	.1704	1⅛	4½	6	22357
5.0	.1969	.1895	1¼	5	6	22358
5.5	.2165	.2075	1¼	5	6	22359
6.0	.2362	.2265	1½	6	6	22360
6.5	.2559	.2405	1½	6	6	22361
7.0	.2756	.2485	1½	6	6	22362
7.5	.2953	.2792	1½	6	6	22363
8.0	.3150	.2792	1½	6	6	22364
8.5	.3346	.2792	1½	6	6	22365
9.0	.3543	.3105	1¾	7	6	22366
9.5	.3740	.3105	1¾	7	6	22367
10.0	.3937	.3105	1¾	7	6	22368
10.5	.4134	.3730	1¾	7	6	22369
11.0	.4331	.3730	1¾	7	6	22370
11.5	.4528	.3730	1¾	7	6	22371
12.0	.4724	.4355	2	8	6	22372
12.5	.4921	.4355	2	8	6	22373
13.0	.5118	.4355	2	8	6	22374
13.5	.5315	.4355	2	8	6	22375

Alésoir machine

Rima de máquina



List No. 1655M

Diameter Tolerances (Inches)

up to 12.5 mm — +.0002/-0

13.0 mm to 15.5 mm — +.0003/-0

16.0 mm to 25.0 mm — +.0001/+ .0004

STANDARD All sizes — 1 each

PACKAGE

MM SIZE	DEC. EQUIV.	SHANK DIA.	FLUTE LENGTH	OAL	NO. OF FLUTES	EDP NO.
14.0	.5512	.4355	2	8	8	22376
14.5	.5709	.4355	2	8	8	22377
15.0	.5906	.4355	2	8	8	22378
15.5	.6102	.5615	2¼	9	8	22379
16.0	.6299	.5615	2¼	9	8	22380
16.5	.6496	.5615	2¼	9	8	22381
17.0	.6693	.5615	2¼	9	8	22382
17.5	.6890	.5615	2¼	9	8	22383
18.0	.7087	.5615	2¼	9	8	22384
18.5	.7283	.6240	2½	9	8	22385
19.0	.7480	.6240	2½	9	8	22386
19.5	.7677	.6240	2½	9	8	22387
20.0	.7874	.6240	2½	9	8	22388
20.5	.8071	.6240	2½	9	8	22389
21.0	.8268	.6240	2½	9½	8	22390
21.5	.8465	.7490	2⅝	10	8	22391
22.0	.8661	.7490	2⅝	10	8	22392
22.5	.8858	.7490	2⅝	10	8	22393
23.0	.9055	.7490	2⅝	10	8	22394
23.5	.9252	.7490	2⅝	10	8	22395
24.0	.9449	.7490	2⅝	10	8	22396
24.5	.9646	.7490	2⅝	10	8	22397
25.0	.9843	.8740	2¾	10½	8	22398

Metric Straight Shank Chucking Reamer Sets

High Speed Steel Straight Flute — Right Hand Cut

Jeu d'alésoirs

Juego de rimas



List No. 1655M

Over and Under Size Set
In Plastic Pouch

SIZES	PCS.	EDP NO.
.1565	.2766	.3927
.1585	.3140	.3947
.2352	.3160	.4714
.2372	.3533	.4734
.2746	.3553	
	14	23304



Standard Size Set
In Metal Indexed Case

SIZES	PIECES	EDP NO.
1.0mm to 13.0mm by .5mm	25	23305