

Tap and Drill Kits

Ensemble de tarauds et de forets

Juegos de machuelos y brocas

3 Series Available • NC, NF, Metric

ALL KITS INCLUDE

- 10 popular sized high speed steel hand taps.
- 10 popular sized high speed steel screw machine length drills.
- 128 Page Machinist's Guide for Taps.
- Packaged in a durable plastic pouch.



List No. 8001

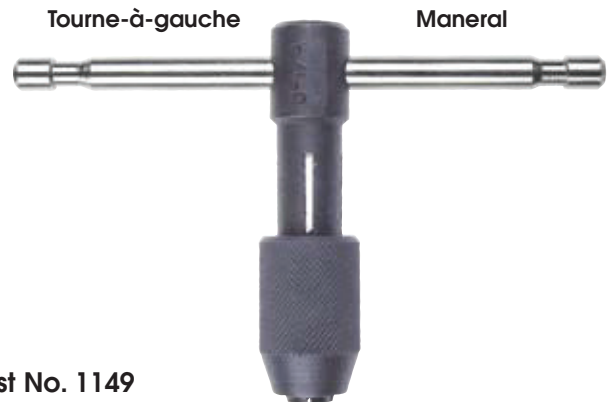
EDP NO. 37103		EDP NO. 37104		EDP NO. 37105	
SET NO. 103 NC TAPS		SET NO. 104 NF TAPS		SET NO. 105 METRIC TAPS	
UNC TAPS	DRILLS	UNF TAPS	DRILLS	METRIC TAPS	DRILLS
#4-40	#44	#4-48	#43	M3 x 0.5	#40
#5-40	#39	#5-44	#38	M3.5 x 0.6	#33
#6-32	#36	#6-40	#34	M4 x 0.7	#30
#8-32	#30	#8-36	#29	M4.5 x 0.75	#26
#10-24	#25	#10-32	#21	M5 x 0.8	#19
1/4-20	#7	1/4-28	#3	M6 x 1	#9
5/16-18	F	5/16-24	I	M7 x 1	15/64
3/8-16	5/16	3/8-24	Q	M8 x 1.25	17/64
7/16-14	U	7/16-20	W	M10 x 1.5	Q
1/2-13	27/64	1/2-20	29/64	M12 x 1.75	Y

“T” Handle Tap Wrenches

Holds tap sizes indicated and also can be used for driving screw extractors. Split jaw construction gives a positive holding grip enhancing its use for hand operations encompassing light drilling and reaming as well.

Sliding handle with spring tension stop. May be extended for more leverage. Has positive grip knurled nut.

STANDARD PACKAGE All sizes — 1 each



List No. 1149

WRENCH NO.	INCH	TAPS CAPACITY METRIC	EDP NO.
2	0-1/4	M1.5-M6.3	30522
4	1/4 - 1/2	M6.3-M12.5	30524

TOOL COATING SERVICE

Tool Coatings enhance cutting tool performance for increased productivity and lower overall tooling cost. Benefits include increased surface hardness, lubricity & heat resistance and decreased chemical reactivity. Results include reduced friction & torque, higher speeds & feeds, increased tool life, decreased galling & chip welding and improved surface finish. **PLEASE INQUIRE.**

TiN — Titanium Nitride

TiCN — Titanium Carbonitride

TiAlN — Titanium Aluminum Nitride

AlTiN — Aluminum Titanium Nitride

CrN — Chromium Nitride

CrC — Chromium Carbide

DLC — Diamond Like Carbon