

DRILLS - METALWORKING

MARXBORE™ Heavy Duty Jobber Length Drills

Straight Shank - High Speed Steel
135° Split Point - Heavy Duty

135° Self-centering split point eliminates "walking" and reduces thrust. Recommended for a wide variety of low to medium tensile strength materials.

STANDARD PACKAGE

Fractional Sizes

Sizes 1/16" thru 3/8" — 12 ea.
Sizes 25/64" thru 1/2" — 6 ea.

Letter Sizes

Sizes A-V — 12 each
Sizes W-Z — 6 each

LIST NO. 384, 384QI & 387QI

FRACTIONAL SIZES

SIZE	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	384 EDP NO.	384QI EDP NO.	387QI EDP NO.
1/16	.0625	7/8	1-7/8	80590	87950	-
5/64	.0781	1	2	80591	87951	-
3/32	.0938	1-1/4	2-1/4	80592	87952	-
7/64	.1094	1-1/2	2-5/8	80593	87953	-
1/8	.1250	1-5/8	2-3/4	80594	87954	-
9/64	.1406	1-3/4	2-7/8	80595	87955	-
5/32	.1562	2	3-1/8	80596	87956	-
11/64	.1719	2-1/8	3-1/4	80597	87957	-
3/16	.1875	2-5/16	3-1/2	80598	87958	88113
13/64	.2031	2-7/16	3-5/8	80599	87959	88114
7/32	.2188	2-1/2	3-3/4	80600	87960	88115
15/64	.2344	2-5/8	3-7/8	80601	87961	88116
1/4-E	.2500	2-3/4	4	80602	87962	88117
17/64	.2656	2-7/8	4-1/8	80603	87963	88118
9/32	.2812	2-15/16	4-1/4	80604	87964	88119
19/64	.2969	3-1/16	4-3/8	80605	87965	88120
5/16	.3125	3-3/16	4-1/2	80606	87966	88121
21/64	.3281	3-5/16	4-5/8	80607	87967	88122
11/32	.3438	3-7/16	4-3/4	80608	87968	88123
23/64	.3594	3-1/2	4-7/8	80609	87969	88124
3/8	.3750	3-5/8	5	80610	87970	88125
25/64	.3906	3-3/4	5-1/8	80611	87971	88126
13/32	.4062	3-7/8	5-1/4	80612	87972	88127
27/64	.4219	3-15/16	5-3/8	80613	87973	88128
7/16	.4375	4-1/16	5-1/2	80614	87974	88129
29/64	.4531	4-3/16	5-5/8	80615	87975	88130
15/32	.4688	4-5/16	5-3/4	80616	87976	88131
31/64	.4844	4-3/8	5-7/8	80617	87977	88132
1/2	.5000	4-1/2	6	80618	87978	88133



Gold & Black Finish

List No. 384
Round Shank

MADE IN USA

List No. 384QI
Round Shank

IMPORT

List No. 387QI
3-FLAT SHANK

IMPORT

3-Flat Shank features 3-flats on the shank to eliminate slipping in the drill chuck.

LIST NO. 384 & 384QI

LETTER SIZES

SIZE	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	384 EDP NO.	384QI EDP NO.
A	.2340	2-5/8	3-7/8	80619	87980
B	.2380	2-3/4	4	80620	87981
C	.2420	2-3/4	4	80621	87982
D	.2460	2-3/4	4	80622	87983
1/4-E	.2500	2-3/4	4	80602	87962
F	.2570	2-7/8	4-1/8	80624	87984
G	.2610	2-7/8	4-1/8	80625	87985
H	.2660	2-7/8	4-1/8	80626	87986
I	.2720	2-7/8	4-1/8	80627	87987
J	.2770	2-7/8	4-1/8	80628	87988
K	.2810	2-15/16	4-1/4	80629	87989
L	.2900	2-15/16	4-1/4	80630	87990
M	.2950	3-1/16	4-3/8	80631	87991
N	.3020	3-1/16	4-3/8	80632	87992
O	.3160	3-3/16	4-1/2	80633	87993
P	.3230	3-5/16	4-5/8	80634	87994
Q	.3320	3-7/16	4-3/4	80635	87995
R	.3390	3-7/16	4-3/4	80636	87996
S	.3480	3-1/2	4-7/8	80637	87997
T	.3580	3-1/2	4-7/8	80638	87998
U	.3680	3-5/8	5	80639	87999
V	.3770	3-5/8	5	80640	88000
W	.3860	3-3/4	5-1/8	80641	88001
X	.3970	3-3/4	5-1/8	80642	88002
Y	.4040	3-7/8	5-1/4	80643	88003
Z	.4130	3-7/8	5-1/4	80644	88004

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Gold & Black Finish

List No. 384

MADE IN USA

List No. 384QI

IMPORT

STANDARD PACKAGE

Wire Gage Sizes
#1 thru #60 — 12 each

LIST NO. 384 & 384QI

WIRE GAGE SIZES

SIZE	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	384 EDP NO.	384QI EDP NO.
60	.0400	11/16	1-5/8	80704*	88005*
59	.0410	11/16	1-5/8	80703*	88006*
58	.0420	11/16	1-5/8	80702*	88007*
57	.0430	3/4	1-3/4	80701*	88008*
56	.0465	3/4	1-3/4	80700*	88009*
55	.0520	7/8	1-7/8	80699*	88010*
54	.0550	7/8	1-7/8	80698*	88011*
53	.0595	7/8	1-7/8	80697*	88012*
52	.0635	7/8	1-7/8	80696	88013
51	.0670	1	2	80695	88014
50	.0700	1	2	80694	88015
49	.0730	1	2	80693	88016
48	.0760	1	2	80692	88017
47	.0785	1	2	80691	88018
46	.0810	1-1/8	2-1/8	80690	88019
45	.0820	1-1/8	2-1/8	80689	88020
44	.0860	1-1/8	2-1/8	80688	88021
43	.0890	1-1/4	2-1/4	80687	88022
42	.0935	1-1/4	2-1/4	80686	88023
41	.0960	1-3/8	2-3/8	80685	88024
40	.0980	1-3/8	2-3/8	80684	88025
39	.0995	1-3/8	2-3/8	80683	88026
38	.1015	1-7/16	2-1/2	80682	88027
37	.1040	1-7/16	2-1/2	80681	88028
36	.1065	1-7/16	2-1/2	80680	88029
35	.1100	1-1/2	2-5/8	80679	88030
34	.1110	1-1/2	2-5/8	80678	88031
33	.1130	1-1/2	2-5/8	80677	88032
32	.1160	1-5/8	2-3/4	80676	88033
31	.1200	1-5/8	2-3/4	80675	88034

*Sizes #53 and smaller furnished with 135° regular point.

WIRE GAGE SIZES

SIZE	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	384 EDP NO.	384QI EDP NO.
30	.1285	1-5/8	2-3/4	80674	88035
29	.1360	1-3/4	2-7/8	80673	88036
28	.1405	1-3/4	2-7/8	80672	88037
27	.1440	1-7/8	3	80671	88038
26	.1470	1-7/8	3	80670	88039
25	.1495	1-7/8	3	80669	88040
24	.1520	2	3-1/8	80668	88041
23	.1540	2	3-1/8	80667	88042
22	.1570	2	3-1/8	80666	88043
21	.1590	2-1/8	3-1/4	80665	88044
20	.1610	2-1/8	3-1/4	80664	88045
19	.1660	2-1/8	3-1/4	80663	88046
18	.1695	2-1/8	3-1/4	80662	88047
17	.1730	2-3/16	3-3/8	80661	88048
16	.1770	2-3/16	3-3/8	80660	88049
15	.1800	2-3/16	3-3/8	80659	88050
14	.1820	2-3/16	3-3/8	80658	88051
13	.1850	2-5/16	3-1/2	80657	88052
12	.1890	2-5/16	3-1/2	80656	88053
11	.1910	2-5/16	3-1/2	80655	88054
10	.1935	2-7/16	3-5/8	80654	88055
9	.1960	2-7/16	3-5/8	80653	88056
8	.1990	2-7/16	3-5/8	80652	88057
7	.2010	2-7/16	3-5/8	80651	88058
6	.2040	2-1/2	3-3/4	80650	88059
5	.2055	2-1/2	3-3/4	80649	88060
4	.2090	2-1/2	3-3/4	80648	88061
3	.2130	2-1/2	3-3/4	80647	88062
2	.2210	2-5/8	3-7/8	80646	88063
1	.2280	2-5/8	3-7/8	80645	88064

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Gold & Black Finish

List No. 334

MADE IN USA

Metric Sizes

1.0mm thru 9.5mm — 12 each

10mm thru 13.0mm — 6 each

LIST NO. 334

METRIC SIZES

SIZE MM	DECIMAL EQUIV.	FLUTE LENGTH		OAL		EDP NO.
		MM	IN.	MM	IN.	
1.00	.0394	12	15/32	34	1-21/64	87610*
1.50	.0591	18	45/65	40	1-9/16	87611*
1.60	.0630	20	25/32	43	1-11/16	87612
1.80	.0709	22	55/64	46	1-51/64	87613
2.00	.0787	24	15/16	49	1-59/64	87614
2.05	.0807	24	15/16	49	1-59/64	87615
2.10	.0827	24	15/16	49	1-59/64	87616
2.30	.0906	27	1-1/16	53	2-5/64	87617
2.40	.0945	30	1-11/64	57	2-15/64	87618
2.50	.0984	30	1-11/64	57	2-15/64	87619
2.60	.1024	30	1-11/64	57	2-15/64	87620
2.90	.1142	33	1-19/64	61	2-25/64	87621
3.00	.1181	33	1-19/64	61	2-25/64	87622
3.10	.1220	36	1-13/32	65	2-35/64	87623
3.20	.1260	36	1-13/32	65	2-35/64	87624
3.30	.1299	36	1-13/32	65	2-35/64	87625
3.40	.1339	39	1-17/32	70	2-3/4	87626
3.50	.1378	39	1-17/32	70	2-3/4	87627
4.00	.1575	43	1-11/16	75	2-61/64	87628
4.10	.1614	43	1-11/16	75	2-61/64	87629
4.20	.1654	43	1-11/16	75	2-61/64	87630
4.50	.1772	47	1-27/32	80	3-9/64	87631
4.80	.1890	52	2-3/64	86	3-3/8	87632

*Sizes 1.5mm and smaller furnished with 135° regular point.

METRIC SIZES

SIZE MM	DECIMAL EQUIV.	FLUTE LENGTH		OAL		EDP NO.
		MM	IN.	MM	IN.	
5.00	.1969	52	2-3/64	86	3-3/8	87633
5.10	.2008	52	2-3/64	86	3-3/8	87634
5.20	.2047	52	2-3/64	86	3-3/8	87635
5.50	.2165	57	2-15/64	93	3-21/32	87636
6.00	.2362	57	2-15/64	93	3-21/32	87637
6.40	.2520	63	2-15/32	101	3-31/32	87638
6.50	.2559	63	2-15/32	101	3-31/32	87639
6.70	.2638	63	2-15/32	101	3-31/32	87640
6.80	.2677	69	2-23/32	109	4-9/32	87641
7.00	.2756	69	2-23/32	109	4-9/32	87642
7.50	.2953	69	2-23/32	109	4-9/32	87643
8.00	.3150	75	2-61/64	117	4-19/32	87644
8.50	.3346	75	2-61/64	117	4-19/32	87645
9.00	.3543	81	3-3/16	125	4-59/64	87646
9.50	.3740	81	3-3/16	125	4-59/64	87647
10.00	.3937	87	3-27/64	133	5-15/64	87648
10.20	.4016	87	3-27/64	133	5-15/64	87649
10.50	.4134	87	3-27/64	133	5-15/64	87650
11.00	.4331	94	3-45/64	142	5-37/64	87651
11.50	.4528	94	3-45/64	142	5-37/64	87652
12.00	.4724	101	3-31/32	151	5-15/16	87653
12.50	.4921	101	3-31/32	151	5-15/16	87654
13.00	.5118	101	3-31/32	151	5-15/16	87655