

REAMERS

Construction Taper Reamers 3-Flat Shank

High Speed Steel

Left Hand Helical Flute - Right Hand Cut

Tapered at point to allow entering of holes which are out of alignment. Straight shank with a stop collar for safety. Round shank with 3 flats to prevent slipping in the drill chuck.



List No. 650

MADE IN USA

STANDARD PACKAGE

All sizes — 1 each

LIST NO. 650

3 FLAT SHANK

SIZE	DECIMAL EQUIV.	SHANK DIA.	POINT DIA.	FLUTE LENGTH	OVERALL LENGTH	NO. OF FLUTES	EDP NO.
3/8	.3750	3/8	.1645	3-5/8	5-1/4	5	81800
7/16	.4375	7/16	.1645	3-5/8	5-1/4	5	81801
1/2	.5000	1/2	.2340	4-3/8	6	5	81802
9/16	.5625	1/2	.2920	5	6-5/8	5	81803
5/8	.6250	1/2	.3520	5	6-5/8	5	81804

SIZE	DECIMAL EQUIV.	SHANK DIA.	POINT DIA.	FLUTE LENGTH	OVERALL LENGTH	NO. OF FLUTES	EDP NO.
11/16	.6875	1/2	.4140	5-3/8	7	5	81805
3/4	.7500	1/2	.4770	5-3/8	7	5	81806
7/8	.8750	1/2	.6020	5-3/8	7-1/4	5	81807
1	1.0000	1/2	.7270	5-3/8	7-1/4	5	81808

Construction Taper Reamers Round Shank

High Speed Steel

Left Hand Helical Flute - Right Hand Cut

Tapered at point to allow entering of holes which are out of alignment. Straight shank with a stop collar for safety.



List No. 650R

MADE IN USA

STANDARD PACKAGE

All sizes — 1 each

LIST NO. 650R

ROUND SHANK

SIZE	DECIMAL EQUIV.	SHANK DIA.	POINT DIA.	FLUTE LENGTH	OVERALL LENGTH	NO. OF FLUTES	EDP NO.
3/8	.3750	3/8	.1645	3-5/8	5-1/4	5	81700
7/16	.4375	7/16	.1645	3-5/8	5-1/4	5	81701
1/2	.5000	1/2	.2340	4-3/8	6	5	81702
9/16	.5625	1/2	.2920	5	6-5/8	5	81703
5/8	.6250	1/2	.3520	5	6-5/8	5	81704

SIZE	DECIMAL EQUIV.	SHANK DIA.	POINT DIA.	FLUTE LENGTH	OVERALL LENGTH	NO. OF FLUTES	EDP NO.
11/16	.6875	1/2	.4140	5-3/8	7	5	81705
3/4	.7500	1/2	.4770	5-3/8	7	5	81706
7/8	.8750	1/2	.6020	5-5/8	7-1/4	5	81707
1	1.0000	1/2	.7270	5-5/8	7-1/4	5	81708