

# DRILLS - METALWORKING

## 1/2" Reduced Shank Silver & Deming Drills

118° Point — High Speed Steel  
ROUND SHANKS



List No. 424R

MADE IN USA

List No. 424RQI

IMPORT

Expand the size range capacity of 1/2" drill chucks. Recommended for drilling a wide range of materials of low to medium tensile strength.

### LIST NO. 424R & 424RQI

#### ROUND SHANKS 118° Point

SIZE	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	EDP NO.	
				424R	424RQI
33/64	.5156	3-1/8	6	80045	85700
17/32	.5312	3-1/8	6	80046	85701
35/64	.5469	3-1/8	6	80047	85702
9/16	.5625	3-1/8	6	80048	85703
37/64	.5781	3-1/8	6	80049	85704
19/32	.5938	3-1/8	6	80050	85705
39/64	.6094	3-1/8	6	80051	85706
5/8	.6250	3-1/8	6	80052	85707
41/64	.6406	3-1/8	6	80053	85708
21/32	.6562	3-1/8	6	80054	85709
43/64	.6719	3-1/8	6	80055	85710
11/16	.6875	3-1/8	6	80056	85711
45/64	.7031	3-1/8	6	80057	85712
23/32	.7188	3-1/8	6	80058	85713
47/64	.7344	3-1/8	6	80059	85714
3/4	.7500	3-1/8	6	80060	85715
49/64	.7656	3-1/8	6	80061	85716
25/32	.7812	3-1/8	6	80062	85717
51/64	.7969	3-1/8	6	80063	85718
13/16	.8125	3-1/8	6	80064	85719
53/64	.8281	3-1/8	6	80065	85720
27/32	.8438	3-1/8	6	80066	85721
55/64	.8594	3-1/8	6	80067	85722
7/8	.8750	3-1/8	6	80068	85723
57/64	.8902	3-1/8	6	80069	85724

#### ROUND SHANKS 118° Point

SIZE	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	EDP NO.	
				424R	424RQI
29/32	.9062	3-1/8	6	80070	85725
59/64	.9219	3-1/8	6	80071	85726
15/16	.9375	3-1/8	6	80072	85727
61/64	.9531	3-1/8	6	80073	85728
31/32	.9688	3-1/8	6	80074	85729
63/64	.9844	3-1/8	6	80075	85730
1	1.0000	3-1/8	6	80076	85731
1-1/32	1.0312	3-1/8	6	80078	-
1-1/16	1.0625	3-1/8	6	80079	-
1-3/32	1.0937	3-1/8	6	80080	-
1-1/8	1.1250	3-1/8	6	80081	85732
1-5/32	1.1562	3-1/8	6	80082	-
1-3/16	1.1875	3-1/8	6	80083	-
1-7/32	1.2188	3-1/8	6	80084	-
1-1/4	1.2500	3-1/8	6	80085	85733
1-9/32	1.2812	3-1/8	6	80705	-
1-5/16	1.3125	3-1/8	6	80086	85734
1-11/32	1.3438	3-1/8	6	80706	-
1-3/8	1.3750	3-1/8	6	80087	85735
1-13/32	1.4062	3-1/8	6	80707	-
1-7/16	1.4375	3-1/8	6	80088	85736
1-15/32	1.4687	3-1/8	6	80708	-
1-1/2	1.5000	3-1/8	6	80089	85737

# DRILLS - METALWORKING

## MarxKut™ 1/2" Reduced Shank Silver & Deming Drills 118° Split Point — High Speed Steel 3-FLAT SHANKS



List No. 424 — Gold & Black Finish

**MADE IN USA**

Expand the size range capacity of 1/2" drill chucks. Recommended for drilling a wide range of materials of low to medium tensile strength.

**3-Flat Shank** for positive hold.

**118° Self-Centering Split Point** reduces "wandering" and thrust.

### LIST NO. 424

#### 3-FLAT SHANKS 118° Split Point

SIZE	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	EDP NO.
33/64	.5156	3-1/8	6	80090
17/32	.5312	3-1/8	6	80091
35/64	.5469	3-1/8	6	80092
9/16	.5625	3-1/8	6	80093
37/64	.5781	3-1/8	6	80094
19/32	.5938	3-1/8	6	80095
39/64	.6094	3-1/8	6	80096
5/8	.6250	3-1/8	6	80097
41/64	.6406	3-1/8	6	80098
21/32	.6562	3-1/8	6	80099
43/64	.6719	3-1/8	6	80100
11/16	.6875	3-1/8	6	80101
45/64	.7031	3-1/8	6	80102
23/32	.7188	3-1/8	6	80103
47/64	.7344	3-1/8	6	80104
3/4	.7500	3-1/8	6	80105
49/64	.7656	3-1/8	6	80106
25/32	.7812	3-1/8	6	80107
51/64	.7969	3-1/8	6	80108
13/16	.8125	3-1/8	6	80109
53/63	.8281	3-1/8	6	80110
27/32	.8438	3-1/8	6	80111

#### 3-FLAT SHANKS 118° Split Point

SIZE	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	EDP NO.
55/64	.8594	3-1/8	6	80112
7/8	.8750	3-1/8	6	80113
57/64	.8902	3-1/8	6	80114
29/32	.9062	3-1/8	6	80115
59/64	.9219	3-1/8	6	80116
15/16	.9375	3-1/8	6	80117
61/64	.9531	3-1/8	6	80118
31/32	.9688	3-1/8	6	80119
63/64	.9844	3-1/8	6	80120
1	1.0000	3-1/8	6	80121
1-1/32	1.0312	3-1/8	6	80709
1-1/16	1.0625	3-1/8	6	80710
1-3/32	1.0937	3-1/8	6	80711
1-1/8	1.1250	3-1/8	6	80122
1-5/32	1.1562	3-1/8	6	80712
1-3/16	1.1875	3-1/8	6	80713
1-7/32	1.2188	3-1/8	6	80714
1-1/4	1.2500	3-1/8	6	80123
1-5/16	1.3125	3-1/8	6	80124
1-3/8	1.3750	3-1/8	6	80125
1-7/16	1.4375	3-1/8	6	80126
1-1/2	1.5000	3-1/8	6	80127