

DRILLS - METALWORKING

TiN Coated Jobber Length Drills Straight Shank - High Speed Steel 118° Point - General Purpose

Designed for drilling of a wide variety of materials.

Titanium Nitride (TiN) Coating increases tool surface hardness, wear resistance, heat resistance, chip flow and resists chip welding. Enhanced hole quality and higher speeds.



TiN COATED

MADE IN USA

List No. 330G

STANDARD PACKAGE

Fractional Sizes

Sizes 1/16" thru 3/8" - 12 each
Sizes 25/64" thru 1/2" - 6 each

Letter Sizes

Sizes A thru V - 12 each
Sizes W thru Z - 6 each

LIST NO. 330G

FRACTIONAL SIZES

SIZE	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	EDP NO.
1/16	.0625	7/8	1-7/8	80475
5/64	.0781	1	2	80476
3/32	.0937	1-1/4	2-1/4	80477
7/64	.1094	1-1/2	2-5/8	80478
1/8	.1250	1-5/8	2-3/4	80479
9/64	.1406	1-3/4	2-7/8	80480
5/32	.1562	2	3-1/8	80481
11/64	.1719	2-1/8	3-1/4	80482
3/16	.1875	2-5/16	3-1/2	80483
13/64	.2031	2-7/16	3-5/8	80484
7/32	.2187	2-1/2	3-3/4	80485
15/64	.2344	2-5/8	3-7/8	80486
1/4-E	.2500	2-3/4	4	80487
17/64	.2656	2-7/8	4-1/8	80488
9/32	.2812	2-15/16	4-1/4	80489
19/64	.2969	3-1/16	4-3/8	80490
5/16	.3125	3-3/16	4-1/2	80491
21/64	.3281	3-5/16	4-5/8	80492
11/32	.3437	3-7/16	4-3/4	80493
23/64	.3594	3-1/2	4-7/8	80494
3/8	.3750	3-5/8	5	80495
25/64	.3906	3-3/4	5-1/8	80496
13/32	.4062	3-7/8	5-1/4	80497
27/64	.4219	3-15/16	5-3/8	80498
7/16	.4375	4-1/16	5-1/2	80499
29/64	.4531	4-3/16	5-3/8	80500
15/32	.4687	4-5/16	5-3/4	80501
31/64	.4844	4-3/8	5-7/8	80502
1/2	.5000	4-1/2	6	80503

LETTER SIZES

SIZE	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	EDP NO.
A	.2349	2-5/8	3-7/8	80504
B	.2380	2-3/4	4	80505
C	.2420	2-3/4	4	80506
D	.2460	2-3/4	4	80507
1/4-E	.2500	2-3/4	4	80487
F	.2570	2-7/8	4-1/8	80509
G	.2610	2-7/8	4-1/8	80510
H	.2660	2-7/8	4-1/8	80511
I	.2720	2-7/8	4-1/8	80512
J	.2770	2-7/8	4-1/8	80513
K	.2810	2-15/16	4-1/4	80514
L	.2900	2-15/16	4-1/4	80515
M	.2950	3-1/16	4-3/8	80516
N	.3020	3-1/16	4-3/8	80517
O	.3160	3-3/16	4-1/2	80518
P	.3230	3-5/16	4-5/8	80519
Q	.3320	3-7/16	4-3/4	80520
R	.3390	3-7/16	4-3/4	80521
S	.3480	3-1/2	4-7/8	80522
T	.3580	3-1/2	4-7/8	80523
U	.3680	3-5/8	5	80524
V	.3770	3-5/8	5	80525
W	.3860	3-3/4	5-1/8	80526
X	.3970	3-3/4	5-1/8	80527
Y	.4040	3-7/8	5-1/4	80528
Z	.4130	3-7/8	5-1/4	80529