

Jobber Length Drills

Straight Shank - High Speed Steel 118° Point - General Purpose

Designed for drilling a wide variety of materials.

Black Oxide Surface Treatment increases wear resistance, reduces galling and chip welding, improves chip flow and increases drill lubricant retention.

Bright Finish with polished flutes enhances chip ejection especially for aluminum and other non-ferrous materials.

Titanium Nitride (TiN) Coating increases tool surface hardness, wear resistance, heat resistance, chip flow and resists chip welding. Enhanced hole quality at higher speeds and feeds.

STANDARD PACKAGE

Fractional Sizes

1/64" thru 3/8" - 12 each
25/64" thru 1/2" - 6 each
33/64" thru 11/16" - 1 each

Letter Sizes

A thru V - 12 each
W thru Z - 6 each

Wire Gage Sizes

#1 thru #80 - 12 each

Foret court

Broca Uso Multiple



BLACK OXIDE TREATED

- List No. 1330 Fractional
- List No. 1332 Letter
- List No. 1340 Wire Gage



BRIGHT FINISH

- List No. 1330B Fractional
- List No. 1332B Letter
- List No. 1340B Wire Gage



TITANIUM NITRIDE COATED

- List No. 1330G All Sizes

FRAC-TIONAL	SIZE		DEC. EQUIV.	FLUTE LENGTH	OAL	1330, 1332,	1330B, 1332B,	1330G
	WIRE GAGE					1340	1340B	EDP
						EDP NO.	EDP NO.	NO.
1/64	80		.0135	1/8	3/4	11351	11551	—
	79		.0145	1/8	3/4	11352	11552	—
			.0156	3/16	3/4	11353	11553	—
	78		.0160	3/16	7/8	11354	11554	—
	77		.0180	3/16	7/8	11355	11555	—
1/32	76		.0200	3/16	7/8	11356	11556	—
	75		.0210	1/4	1	11357	11557	—
	74		.0225	1/4	1	11358	11558	—
	73		.0240	5/16	1 1/8	11359	11559	—
	72		.0250	5/16	1 1/8	11360	11560	—
	71		.0260	3/8	1 1/4	11361	11561	—
	70		.0280	3/8	1 1/4	11362	11562	—
1/16	69		.0292	1/2	1 3/8	11363	11563	—
	68		.0310	1/2	1 3/8	11364	11564	—
			.0312	1/2	1 3/8	11365	11565	—
	67		.0320	1/2	1 3/8	11366	11566	—
	66		.0330	1/2	1 3/8	11367	11567	—
3/64	65		.0350	5/8	1 1/2	11368	11568	—
	64		.0360	5/8	1 1/2	11369	11569	—
	63		.0370	5/8	1 1/2	11370	11570	—
	62		.0380	5/8	1 1/2	11371	11571	—
	61		.0390	1 1/16	1 5/8	11372	11572	—
1/8	60		.0400	1 1/16	1 5/8	11373	11573	91373
	59		.0410	1 1/16	1 5/8	11374	11574	91374
	58		.0420	1 1/16	1 5/8	11375	11575	91375
	57		.0430	3/4	1 3/4	11376	11576	91376
	56		.0465	3/4	1 3/4	11377	11577	91377
1/4			.0469	3/4	1 3/4	11378	11578	91378
	55		.0520	7/8	1 7/8	11379	11579	91379
	54		.0550	7/8	1 7/8	11380	11580	91380
	53		.0595	7/8	1 7/8	11381	11581	91381
			.0625	7/8	1 7/8	11382	11582	91382
3/8	52		.0635	7/8	1 7/8	11383	11583	91383
	51		.0670	1	2	11384	11584	91384
	50		.0700	1	2	11385	11585	91385
	49		.0730	1	2	11386	11586	91386

(continued)

Jobber Length Drills (continued)

Foret court

Broca Uso Multiple

List Nos. 1330/B, 1332/B, 1340/B and 1330G

FRAC-TIONAL	SIZE		DEC. EQUIV.	FLUTE LENGTH	OAL	1330, 1332,	1330B, 1332B,	1330G
	WIRE GAGE					1340 EDP NO.	1340B EDP NO.	EDP NO.
5/64	48		.0760	1	2	11387	11587	91387
			.0781	1	2	11388	11588	91388
	47		.0785	1	2	11389	11589	91389
	46		.0810	1 1/8	2 1/8	11390	11590	91390
	45		.0820	1 1/8	2 1/8	11391	11591	91391
3/32	44		.0860	1 1/8	2 1/8	11392	11592	91392
	43		.0890	1 1/4	2 1/4	11393	11593	91393
	42		.0935	1 1/4	2 1/4	11394	11594	91394
			.0937	1 1/4	2 1/4	11395	11595	91395
	41		.0960	1 3/8	2 3/8	11396	11596	91396
	40		.0980	1 3/8	2 3/8	11397	11597	91397
	39		.0995	1 3/8	2 3/8	11398	11598	91398
7/64	38		.1015	1 7/16	2 1/2	11399	11599	91399
	37		.1040	1 7/16	2 1/2	11400	11600	91400
	36		.1065	1 7/16	2 1/2	11401	11601	91401
			.1094	1 1/2	2 5/8	11402	11602	91402
	35		.1100	1 1/2	2 5/8	11403	11603	91403
1/8	34		.1110	1 1/2	2 5/8	11404	11604	91404
	33		.1130	1 1/2	2 5/8	11405	11605	91405
	32		.1160	1 5/8	2 3/4	11406	11606	91406
	31		.1200	1 5/8	2 3/4	11407	11607	91407
			.1250	1 5/8	2 3/4	11408	11608	91408
	30		.1285	1 5/8	2 3/4	11409	11609	91409
	29		.1360	1 3/4	2 7/8	11410	11610	91410
9/64	28		.1405	1 3/4	2 7/8	11411	11611	91411
			.1406	1 3/4	2 7/8	11412	11612	91412
	27		.1440	1 7/8	3	11413	11613	91413
	26		.1470	1 7/8	3	11414	11614	91414
	25		.1495	1 7/8	3	11415	11615	91415
5/32	24		.1520	2	3 1/8	11416	11616	91416
	23		.1540	2	3 1/8	11417	11617	91417
			.1562	2	3 1/8	11418	11618	91418
	22		.1570	2	3 1/8	11419	11619	91419
	21		.1590	2 1/8	3 1/4	11420	11620	91420
11/64	20		.1610	2 1/8	3 1/4	11421	11621	91421
	19		.1660	2 1/8	3 1/4	11422	11622	91422
	18		.1695	2 1/8	3 1/4	11423	11623	91423
			.1719	2 1/8	3 1/4	11424	11624	91424
	17		.1730	2 3/16	3 3/8	11425	11625	91425
3/16	16		.1770	2 3/16	3 3/8	11426	11626	91426
			.1800	2 3/16	3 3/8	11427	11627	91427
	14		.1820	2 3/16	3 3/8	11428	11628	91428
	13		.1850	2 5/16	3 1/2	11429	11629	91429
			.1875	2 5/16	3 1/2	11430	11630	91430
13/64	12		.1890	2 5/16	3 1/2	11431	11631	91431
	11		.1910	2 5/16	3 1/2	11432	11632	91432
	10		.1935	2 7/16	3 5/8	11433	11633	91433
	9		.1960	2 7/16	3 5/8	11434	11634	91434
	8		.1990	2 7/16	3 5/8	11435	11635	91435
	7		.2010	2 7/16	3 5/8	11436	11636	91436
			.2031	2 7/16	3 5/8	11437	11637	91437
7/32	6		.2040	2 1/2	3 3/4	11438	11638	91438
	5		.2055	2 1/2	3 3/4	11439	11639	91439
	4		.2090	2 1/2	3 3/4	11440	11640	91440
	3		.2130	2 1/2	3 3/4	11441	11641	91441
1/2	2		.2187	2 1/2	3 3/4	11442	11642	91442
			.2210	2 5/8	3 7/8	11443	11643	91443
	1		.2280	2 5/8	3 7/8	11444	11644	91444

(continued)

Jobber Length Drills (continued)

Foret court

Broca Uso Multiple

List Nos. 1330/B, 1332/B and 1330G

FRAC-TIONAL	SIZE		DEC. EQUIV.	FLUTE LENGTH	OAL	1330, 1332 EDP NO.	1330B, 1332B EDP NO.	1330G EDP NO.
	LETTER							
15/64	A		.2340	2 ⁵ / ₈	3 ⁷ / ₈	11445	11645	91445
			.2344	2 ⁵ / ₈	3 ⁷ / ₈	11446	11646	91446
	B		.2380	2 ³ / ₄	4	11447	11647	91447
	C		.2420	2 ³ / ₄	4	11448	11648	91448
1/4	D		.2460	2 ³ / ₄	4	11449	11649	91449
	E		.2500	2 ³ / ₄	4	11450	11650	91450
17/64	F		.2570	2 ⁷ / ₈	4 ¹ / ₈	11452	11652	91452
	G		.2610	2 ⁷ / ₈	4 ¹ / ₈	11453	11653	91453
			.2656	2 ⁷ / ₈	4 ¹ / ₈	11454	11654	91454
	H		.2660	2 ⁷ / ₈	4 ¹ / ₈	11455	11655	91455
9/32	I		.2720	2 ⁷ / ₈	4 ¹ / ₈	11456	11656	91456
	J		.2770	2 ⁷ / ₈	4 ¹ / ₈	11457	11657	91457
	K		.2810	2 ¹⁵ / ₁₆	4 ¹ / ₄	11458	11658	91458
			.2812	2 ¹⁵ / ₁₆	4 ¹ / ₄	11459	11659	91459
19/64	L		.2900	2 ¹⁵ / ₁₆	4 ¹ / ₄	11460	11660	91460
	M		.2950	3 ¹ / ₁₆	4 ³ / ₈	11461	11661	91461
			.2969	3 ¹ / ₁₆	4 ³ / ₈	11462	11662	91462
	N		.3020	3 ¹ / ₁₆	4 ³ / ₈	11463	11663	91463
5/16			.3125	3 ³ / ₁₆	4 ¹ / ₂	11464	11664	91464
	O		.3160	3 ³ / ₁₆	4 ¹ / ₂	11465	11665	91465
21/64	P		.3230	3 ⁵ / ₁₆	4 ⁵ / ₈	11466	11666	91466
			.3281	3 ⁵ / ₁₆	4 ⁵ / ₈	11467	11667	91467
	Q		.3320	3 ⁷ / ₁₆	4 ³ / ₄	11468	11668	91468
	R		.3390	3 ⁷ / ₁₆	4 ³ / ₄	11469	11669	91469
11/32			.3437	3 ⁷ / ₁₆	4 ³ / ₄	11470	11670	91470
	S		.3480	3 ¹ / ₂	4 ⁷ / ₈	11471	11671	91471
23/64	T		.3580	3 ¹ / ₂	4 ⁷ / ₈	11472	11672	91472
			.3594	3 ¹ / ₂	4 ⁷ / ₈	11473	11673	91473
	U		.3680	3 ⁵ / ₈	5	11474	11674	91474
			.3750	3 ⁵ / ₈	5	11475	11675	91475
25/64	V		.3770	3 ⁵ / ₈	5	11476	11676	91476
	W		.3860	3 ³ / ₄	5 ¹ / ₈	11477	11677	91477
			.3906	3 ³ / ₄	5 ¹ / ₈	11478	11678	91478
	X		.3970	3 ³ / ₄	5 ¹ / ₈	11479	11679	91479
13/32	Y		.4040	3 ⁷ / ₈	5 ¹ / ₄	11480	11680	91480
			.4062	3 ⁷ / ₈	5 ¹ / ₄	11481	11681	91481
	Z		.4130	3 ⁷ / ₈	5 ¹ / ₄	11482	11682	91482
			.4219	3 ¹⁵ / ₁₆	5 ³ / ₈	11483	11683	91483
7/16		.4375	4 ¹ / ₁₆	5 ¹ / ₂	11484	11684	91484	
29/64		.4531	4 ³ / ₁₆	5 ³ / ₈	11485	11685	91485	
15/32		.4687	4 ⁵ / ₁₆	5 ³ / ₄	11486	11686	91486	
31/64		.4844	4 ³ / ₈	5 ⁷ / ₈	11487	11687	91487	
1/2		.5000	4 ¹ / ₂	6	11488	11688	91488	
33/64		.5156	4 ¹³ / ₁₆	6 ³ / ₈	11489	—	—	
17/32		.5312	4 ¹³ / ₁₆	6 ³ / ₈	11490	—	—	
35/64		.5469	4 ¹³ / ₁₆	6 ³ / ₈	11491	—	—	
9/16		.5625	4 ¹³ / ₁₆	6 ³ / ₈	11492	—	—	
37/64		.5781	4 ¹³ / ₁₆	6 ³ / ₈	11493	—	—	
19/32		.5938	5 ³ / ₁₆	7 ¹ / ₈	11494	—	—	
39/64		.6094	5 ³ / ₁₆	7 ¹ / ₈	11495	—	—	
5/8		.6250	5 ³ / ₁₆	7 ¹ / ₈	11496	—	—	
41/64		.6406	5 ³ / ₁₆	7 ¹ / ₈	11497	—	—	
21/32		.6562	5 ³ / ₁₆	7 ¹ / ₈	11498	—	—	
43/64		.6719	5 ⁵ / ₈	7 ⁵ / ₈	11499	—	—	
11/16		.6875	5 ⁵ / ₈	7 ⁵ / ₈	11500	—	—	