

# Tap and Drill Kits

3 Series Available • NC, NF, Metric

Ensemble de tarauds et de forets    Juegos de machuelos y brocas

## ALL KITS INCLUDE

- 10 popular sized high speed steel hand taps.
- 10 popular sized high speed steel screw machine length drills.
- 128 page Machinist's Guide for Taps.
- Packaged in a durable plastic pouch.



List No. 8001

| EDP NO. 37103         |        | EDP NO. 37104         |        | EDP NO. 37105             |        |
|-----------------------|--------|-----------------------|--------|---------------------------|--------|
| SET NO. 103 – NC TAPS |        | SET NO. 104 – NF TAPS |        | SET NO. 105 – METRIC TAPS |        |
| NC TAPS               | DRILLS | NF TAPS               | DRILLS | METRIC TAPS               | DRILLS |
| #4-40                 | #44    | #4-48                 | #43    | M3 x 0.5                  | #40    |
| #5-40                 | #39    | #5-44                 | #38    | M3.5 x 0.6                | #33    |
| #6-32                 | #36    | #6-40                 | #34    | M4 x 0.7                  | #30    |
| #8-32                 | #30    | #8-36                 | #29    | M4.5 x 0.75               | #26    |
| #10-24                | #25    | #10-32                | #21    | M5 x 0.8                  | #19    |
| 1/4-20                | #7     | 1/4-28                | #3     | M6 x 1                    | #9     |
| 5/16-18               | F      | 5/16-24               | I      | M7 x 1                    | 15/64  |
| 3/8-16                | 5/16   | 3/8-24                | Q      | M8 x 1.25                 | 17/64  |
| 7/16-14               | U      | 7/16-20               | W      | M10 x 1.5                 | Q      |
| 1/2-13                | 27/64  | 1/2-20                | 29/64  | M12 x 1.75                | Y      |

Jeu de forets

Juego de brocas

## S & D Drill Sets

In metal indexed stand

List No. 8040 —

3-Flat Shanks (List No. 1424S)

List No. 8040R —

Round Shanks (List No. 1424R)



## S & D Drill Sets

In metal indexed case

List No. 8040 —

3-Flat Shanks (List No. 1424S)

List No. 8040R —

Round Shanks (List No. 1424R)



| SET NO. | PIECES PER SET | SIZE RANGE | 8040 EDP NO. | 8040R EDP NO. |
|---------|----------------|------------|--------------|---------------|
| 33F     | 33             | 1/2" to 1" | 18111        | —             |
| 33R     |                | by 64ths   | —            | 18112         |

| SET NO. | PIECES PER SET | SIZE RANGE         | 8040 EDP NO. | 8040R EDP NO. |
|---------|----------------|--------------------|--------------|---------------|
| 20HD    | 8              | 9/16-5/8-11/16-3/4 | 18110        | —             |
| 20HR    |                | 13/16-7/8-15/16-1  | —            | 18109         |

## Taper Shank Drill Sets

In metal indexed case

High Speed Steel

List No. 8000 (List No. 1302)



| SET NO. | PIECES PER SET | SIZE RANGE            | EDP NO. |
|---------|----------------|-----------------------|---------|
| 33HD    | 16             | 33/64 to 3/4 by 64ths | 18001   |
| 34HD    |                | 49/64 to 1 by 64ths   | 18002   |

## MORSE® Modifications & Specials

Complete Tool Design  
And Manufacturing Services  
From Blueprint Specials to  
Modified Regulars